



# **D-Series Engine Overspeed Shut Down Valves**

**(Auto/Manual Bendix Types)**

## **Selection, Application and Maintenance**

### Valve Numbers

D45-AM    D51-AM    D57-AM

D64-AM    D70-AM    D80-AM

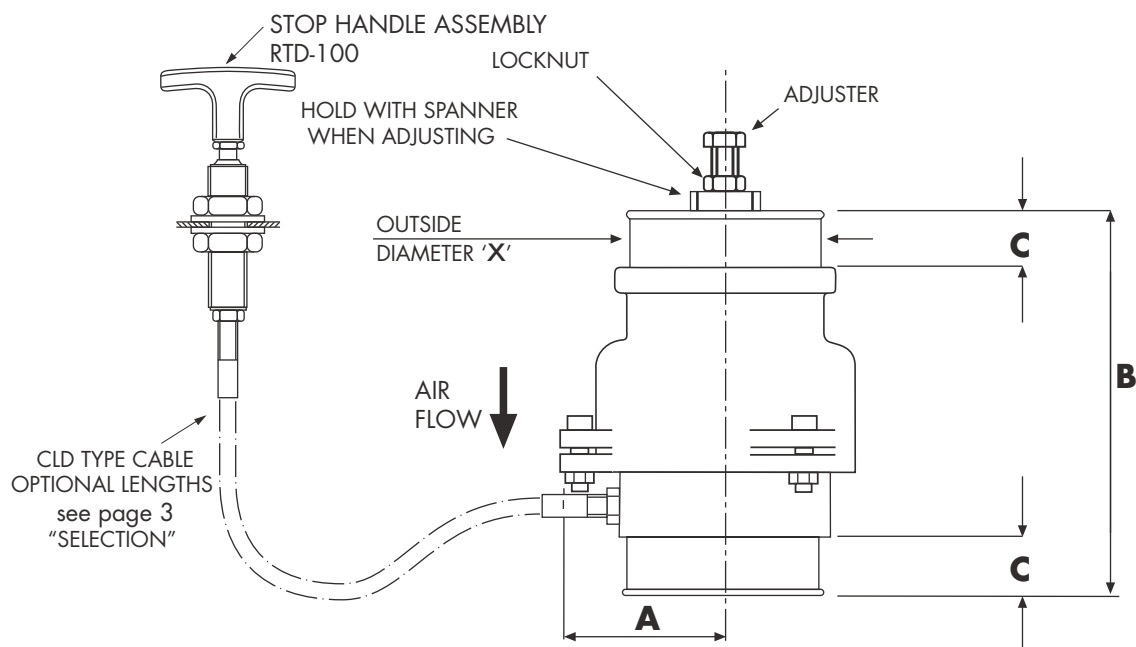
## DESCRIPTION

A range of spring loaded poppet valves designed to automatically stop an engine by closing down the air intake should excessive overspeeding occur. Fitted with manual stop pull cable.

The closing force on the valve is provided by the intake air flow passing through. As the air flow increases, the closing force builds up. This is resisted by the valve spring force, the pre-load of which is adjustable such that at a given air flow the resulting force overcomes the spring resistance and causes the valve to close. Once closed the valve will not reset to the open condition until the engine stops.

This type of valve may be fitted to either naturally aspirated or turbocharged engines. It should be noted however that for a given valve setting the repeatability of the actual automatic shut down speed has a greater scatter in the case of a turbocharged engine. However, unless for special reasons a precisely repeatable shut down speed is required, adequate protection from excessive overspeed and potential resulting damage is still achieved.

The basic dimensions for this family of valves are tabulated below



Valve Type	A mm	B mm	C mm	WEIGHT (valve only) Kg
D45-AM	54.0	125	19	0.75
D51-AM	58.0	128	19	0.8
D57-AM	62.7	131	19	0.95
D64-AM	67.5	132	19	1.1
D70-AM	74.5	134	19*	1.2
D80-AM	87.5	139**	19*	1.6

Outside diameter 'X' is selected to suit the size of the engine air intake hose - see page 3 'SELECTION'

Dimensions marked \* increase to 25mm for outside diameter 'X' values of 86mm or greater

Dimensions marked \*\* increase to 145mm for outside diameter 'X' values of 86mm or greater

### Notes:

\* For smaller valve sizes see Chalwyn "Mini Range" valve data sheet CE 209

\* For larger valve sizes see "Spindle" and "D200" valve data sheets CE210 and CE 231

\* For integral air cleaner options see CE206

## SELECTION

Determine the rating of the engine to which the valve is to be fitted and whether or not turbocharged. Using the table below identify which valve(s) would be suitable. Finalise the selection by identifying the valve which can also be supplied with end diameters "X" to match the bore of the engine air intake hose at the position the valve is to be fitted. Note, end diameters are manufactured to the nearest 1mm. Generally, where more than one valve meets all requirements, select the larger valve size to minimise engine air intake restriction.

### Valve Selection chart in Metric Units

Valve Type	Engine Power at rated Speed kW		Engine Air Intake Hose Bore mm	
	Naturally Aspirated Engine	Turbocharged Engine	Minimum	Maximum
<b>D45-AM</b>	7.5 to 38	7.5 to 32	40	70
<b>D51-AM</b>	15 to 54	15 to 45	51	80
<b>D57-AM</b>	22 to 72	22 to 60	57	83
<b>D64-AM</b>	30 to 93	30 to 78	63	96
<b>D70-AM</b>	40 to 120	40 to 100	70	102
<b>D80-AM</b>	50 to 179	50 to 149	70	108

### Valve Selection chart in Non-metric Units

Valve Type	Engine Power at rated Speed hp		Engine Air Intake Hose Bore inches	
	Naturally Aspirated Engine	Turbocharged Engine	Minimum	Maximum
<b>D45-AM</b>	10 to 50	10 to 42	1 <sup>9</sup> / <sub>16</sub>	2 <sup>3</sup> / <sub>4</sub>
<b>D51-AM</b>	20 to 72	20 to 60	2	3 <sup>1</sup> / <sub>8</sub>
<b>D57-AM</b>	30 to 97	30 to 80	2 <sup>1</sup> / <sub>4</sub>	3 <sup>1</sup> / <sub>4</sub>
<b>D64-AM</b>	40 to 125	40 to 104	2 <sup>1</sup> / <sub>2</sub>	3 <sup>3</sup> / <sub>4</sub>
<b>D70-AM</b>	54 to 161	54 to 134	2 <sup>3</sup> / <sub>4</sub>	4
<b>D80-AM</b>	67 to 240	67 to 200	2 <sup>3</sup> / <sub>4</sub>	4 <sup>1</sup> / <sub>4</sub>

### Selection Chart - Cable

Select the required length of the manual shut down cable from the table. Alternative lengths may be available on request.

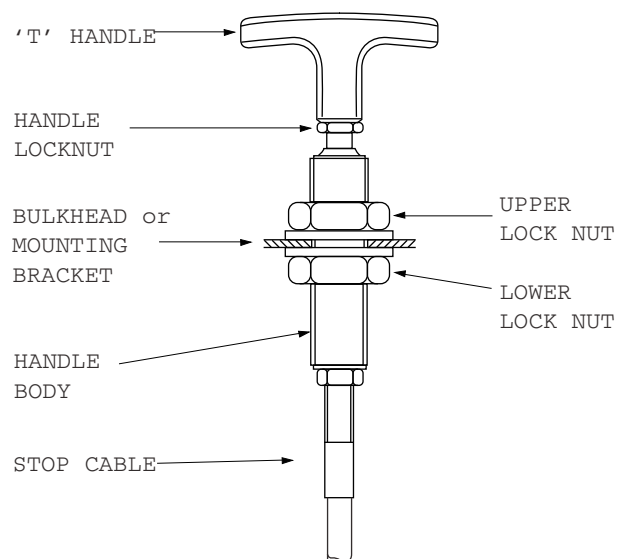
CABLE PART N°	LENGTH (metres)
<b>CLD-100</b>	1.0
<b>CLD-150</b>	1.5
<b>CLD-200</b>	2.0
<b>CLD-300</b>	3.0

## FITTING

1. Chalwyn auto/manual shut down valves are supplied complete with the manual stop cable and 'T' handle fitted and adjusted. Do not separate the cable from handle or valve (see paragraph 8).
2. The shut down valve is designed for fitting as close to the engine air intake manifold as possible. Where an engine air intake flametrap is also fitted, the Chalwyn valve must always be positioned on the upstream (air cleaner) side of the flametrap. These same requirements are generally applicable to both naturally aspirated and turbocharged engines, but in the case of a turbocharged engine the following may be applicable.
  - a) Insufficient space to fit between the turbocharger and engine. In the case the valve may be fitted upstream of the turbocharger.
  - b) The turbocharger air outlet temperature is exceptionally high (200°C plus). In this case fit the valve downstream of the intercooler or upstream of the turbocharger.
3. Where more than one Chalwyn valve is fitted to an engine as in the case of an engine with multiple intake pipes, a balance pipe arrangement must be installed to connect the various intake pipes together downstream (engine side) of the shut down valves. Typically balance pipe diameters should be about 30% of the diameter of the intake pipes.
4. When fitting, ensure the direction of air flow:-
  - a) Is in compliance with direction indicated on the body.
  - b) Is between vertically downward and horizontal.
5. The flexible cuffs at the inlet and outlet of the valve should be of a re-inforced type, provide adequate support for the valve and prevent excessive vibration. If necessary, additional support brackets mounted from the engine should be considered
6. Particular care must be taken to ensure the integrity of the intake pipework between the Chalwyn valve and intake manifold. Ideally metal pipework should be used and any gaps kept as short as possible, (taking into account any relative movement) and closed by re-inforced hose. The possibility of a hose collapse on closure of the shut down valve should be avoided.
7. Any engine crankcase breather connections into the intake system between the Chalwyn valve and engine, or any internal crankcase breather arrangement venting directly into the engine intake ports, must be sealed and replaced by an external

breather system venting either to atmosphere or to the intake system upstream of the shut down valve. External breather system kits for various engine types are available from Chalwyn.

8. Fit the 'T' handle assembly RTD-100 through a suitable Ø20mm (3/4"dia) hole in a bulkhead or mounting bracket as follows. Release the handle locknut. Remove the handle, handle locknut and upper locknut and washer. Thread handle body through the bulkhead/bracket. Refit upper locknut and washer. Adjust lower and upper locknuts to position handle and tighten. Refit handle locknut and handle. Tighten locknut.



### Important Note.

The Chalwyn valve manual shut down control is intended for emergency use and for system checking only. ALWAYS retain the engine fuel stop system for routine engine shut down.

## ADJUSTMENT

Once the Chalwyn valve is installed, adjustment of the overspeed trip setting is carried out using the adjuster and locknut (refer to diagrams). Basically rotating the adjuster clockwise will increase the engine speed at which automatic shut down occurs.

As supplied, the valve will be adjusted such that shut down will generally occur well below the engine high idle speed. To increase the speed at which automatic shut down occurs, proceed as follows:

1. Check that the manual shut down cable is in the run condition i.e. the 'T' handle is pushed inward.
2. Start engine. Slowly accelerate. Note speed at which shut down occurs.
3. Remove hose at **air inlet** to Chalwyn valve to expose the adjuster and locknut (see diagram).
4. Release locknut. Turn adjuster clockwise one turn. Tighten locknut.
5. Refit inlet hose to valve.
6. Start engine. Slowly accelerate. Note speed at which shut down occurs.
7. Repeat steps '3' to '6' until the first setting at which the engine does not shut down at high idle speed (i.e. full throttle, no load). Then either:
  - a) *Use the results of shut down speed versus adjuster setting as a calibration check to make a final adjustment to give the required setting (typically 10% to 15% over high idle).*
  - or
  - b) *If a very precise setting is not required, turn the adjuster a further one turn clockwise to take the shut down above high idle speed by a suitable margin. When using this setting procedure it may be found that the engine occasionally shuts down during the normal operation. If so, turn the adjuster clockwise by a further one half turn.*
8. Ensure the adjuster locknut is fully tightened. (Use a thread lock adhesive on the locknut threads).

### Notes:

#### Turbocharged Engines

When setting a valve fitted to a turbocharged engine using the preceding method, it may be found that at high engine power outputs, the engine will shut down at a lower speed than required. If this occurs, further small adjustments in steps of one half turn clockwise should be made until the problem is eliminated.

#### Jammed Valve

If in the course of adjusting a Bendix Type valve it jams on its seat, release by turning **CLOCKWISE** viewed from adjuster end.

## MAINTENANCE

Routine maintenance should be undertaken as below:-

**Daily:** Run engine at a mid range speed. Check satisfactory shut down occurs when the manual emergency stop lever is operated.

### Three Monthly:

1. Disconnect intake pipework and release the valve from any support brackets etc. to allow it to be removed.
2. Inspect the valve internally for cleanliness. If necessary, clean in paraffin or white spirit taking normal precautions. Dry the valve thoroughly.
3. Check there is no excessive wear and that the valve moves smoothly over its complete operating stroke. **DO NOT LUBRICATE.**
4. Refit valve. Check valve setting based on the "Adjustment" instructions given herein.
5. With the engine running at medium speed pull the manual stop handle. The engine should come to a complete stop within a few seconds.

### Integral Engine Air Cleaner (where fitted)

Replace air cleaner element at the periods recommended by the engine manufacturer. (Spare elements are available from Chalwyn.)

### Important Notes:

The three monthly routine maintenance period requirement is dependent on the operating conditions to which the equipment is exposed and, by experience, may need to be varied.

Any maintenance problems not covered by the routine maintenance schedule should be discussed with your Chalwyn Distributor before any repair work is undertaken





**Chalwyn by AMOT**

sales@chalwyn.co.uk

www.chalwyn.com

A division of Roper Industries Limited

**UK**

Western Way

Bury St Edmunds

Suffolk, IP33 3SZ

Tel: +44 (0)1284 715739

Fax: +44 (0)1284 715747

**USA**

8824 Fallbrook Drive

Houston

TX 77064

Tel: +1 (281) 940 1800

Fax: +1 (281) 668 8802

---

Chalwyn's Quality Management  
System is approved by LRQA.

